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D5623-044
Job Sheet 187393



Part No: D5623-044

Job Qty: 18 ea

Part Name: Aft Skidtube Protector, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	18 pcs		12/24/18	0.00	1.11	Waterjet - Flow		18/12/18
120	QC	18 pcs		12/24/18	0.00	0.00	QC2 Waterjet-2		18/12/18
130	QC	18 pcs		12/24/18	0.00	0.00	QC8-2		DEC 17 2018
140	Brake NC	18 pcs		12/24/18	0.12	0.15	Brake NC 1		DAS 30 9-89
150	QC	18 pcs		12/24/18	0.00	0.00	QC5		38 9-89
160	Large Fab	18 pcs		12/24/18	0.00	4.50	Large Fab 1		MAC 89
170	QC	18 pcs		12/24/18	0.00	0.00	QC9		EL
180	QC	18 pcs		12/24/18	0.00	0.00	QC5		EL
190	HandFinish	18 pcs		12/24/18	0.00	0.49	HandFinish4		2018/12/23
200	QC	18 pcs		12/24/18	0.00	0.00	QC3		30
210	Packaging	18 pcs		12/24/18	0.00	0.00	Packaging3-1		DEC 28 2018
220	QC21-SA	18 Ea		12/24/18	0.00	0.00	QC21		DEC 28 2018

Part Op 110 - 1-Cut D5623-3F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 160 - -Weld as per dwg. -Index clamp as per dwg note 11

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 and 4**** ON DWG AND QSI

BATCH:

210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	21.4380 sf (1.191 ea)	110-Waterjet - Flow - 1	
MS21920-25	Clamp	18 Ea (1 ea)	160-Large Fab	5/31/88

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	21	109	0
160-Large Fab	MS21920-25	18	236	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

~~187382~~



Container No: S137479



Part: D5623 - 044

Job No: 187393

Serial No/Batch: S137479

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/12/10